



## TS2020R (FACT) RUGGED TERMINAL

### INSTALLATION AND MAINTENANCE GUIDE

MAN066-05

JANUARY 2022

# CONTENT

INTRODUCTION	3
MOUNTING	4
POSITIONING	5
GENERAL INFORMATION	6
IMPORTANT SAFETY INFORMATION	7
POWER REQUIREMENT	7
CONNECTING THE POWER	8
CONNECTING THE TERMINAL TO THE NETWORK	9
INTERFACES	10
CONNECTING THE TERMINAL TO OTHER EQUIPMENT	11
EXTERNAL READERS	11
RELAY CONNECTION	11
INPUT CONNECTIONS	12
SERIAL EQUIPMENT	12
COMMISSIONING THE TERMINAL	13
TERMINAL STARTUP	13
DISCOVERY	13
DIAGNOSTICS	14
OTHER DIAGNOSTICS	16
MEDIA TEST	16
CARE AND MAINTENANCE	17
BOARD REMOVAL	17
MEDIA PREPARATION	17
BATTERY CARE	18
GENERAL CLEANING	18
DEFAULT CONFIGURATION	19
SPECIFICATION	20

# INTRODUCTION

Drawing on our many years of experience, we have created a terminal which is smart enough for any office and robust enough for any factory or hostile environment as they are metal and rated to IP65.

The terminal is compatible with older Feedback Kestrel terminals or the newer IP terminals which means they can be added to an existing network with no connectivity issues.

The electronics are the same as its companion terminal the highly successful standard TS2020R with all the benefits this provides.

The TS2020R terminal range provides a solid foundation for accurate, reliable data capture that is fundamental to any chosen system.

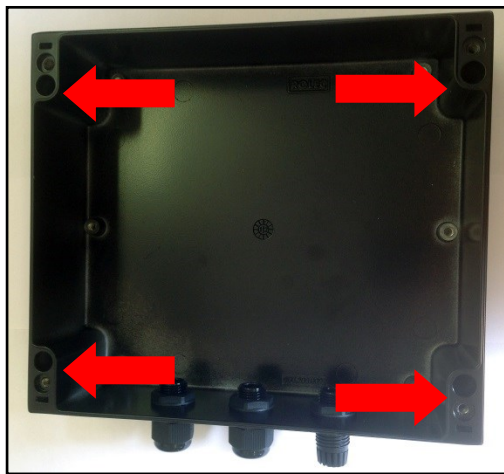
This manual guides you through the installation, setup and maintenance of the terminal.



# MOUNTING

Site the terminal away from extremes of heat, dust, vibration and fumes. It should be protected from direct sunlight and, for user comfort, avoid locations that are permanently wet. Choose a location that allows room for normal use and access for maintenance. The terminal is protected to IP65 and can be used in a wet environment where water jets are used.

The TS2020R terminal is fixed to a vertical mounting surface through the four holes in each corner of the rear of the case using the screws supplied.



To prevent the ingress of water, cabling can enter from the bottom of the terminal only, through the three cable glands.



# POSTIONING

The TS2020R terminal should be mounted approx 1.17m from floor level. The exact position may well be determined by other factors (accessibility, lighting and reflection).



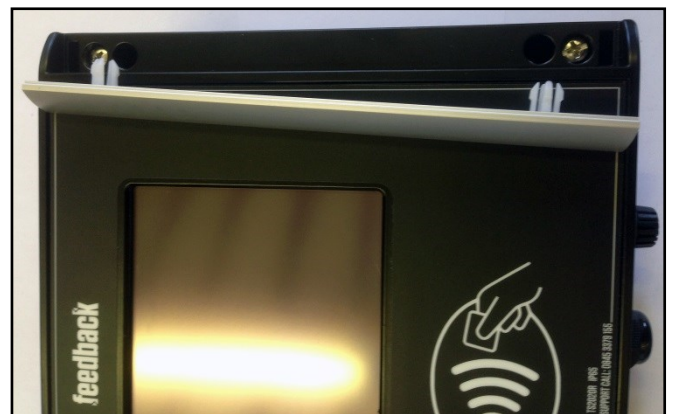
The mounting holes and front cover fixings are both under the two protective strips along the edge of the terminal.

## GENERAL INFORMATION

Once removed from its packaging lay the TS2020R on a flat surface. Take off the two strips on the side to reveal the four screws that hold the front cover on. Use a cross head screw driver to separate the front from the back.



The front comes off but is secured at the bottom edge by plastic straps. Therefore carefully remove the front by lifting upwards and outwards from the top edge.



# GENERAL INFORMATION

## IMPORTANT SAFETY INFORMATION

This TS2020R terminal has been designed to meet international safety standards but, like any electrical equipment, care must be taken if safety is to be assured. read these safety instructions before installation and operation of the terminal. Retain this installation guide for future use.

☑ **DO** ensure that all the electrical connections (including power connections and interconnections between pieces of equipment) are properly made in accordance with the manufacturers instructions. The equipment must be earthed.

☑ **DO** consult your dealer if you are in any doubt about installation, operation or safety of the equipment.

☑ **DO** remember that some equipment continues to operate after mains power has been removed, because of an internal battery. In such cases a qualified Service Engineer must disconnect the battery before attempting to service the equipment.

☒ **DO NOT** continue to operate the equipment if you are in any doubt about it working normally

☒ **DO NOT** remove any cover fastenings unless you are qualified to do so. Even then isolate from the power connection before you start.

☒ **DO NOT** allow the equipment to be exposed to rain or moisture other than permitted by the equipment's specification.

☒ **DO NOT** attempt to service any battery fitted to the equipment. If the battery fitted to the circuit board is faulty, return the complete circuit board to an approved Service Centre. Removable batteries may be replaced by a qualified Service Engineer.

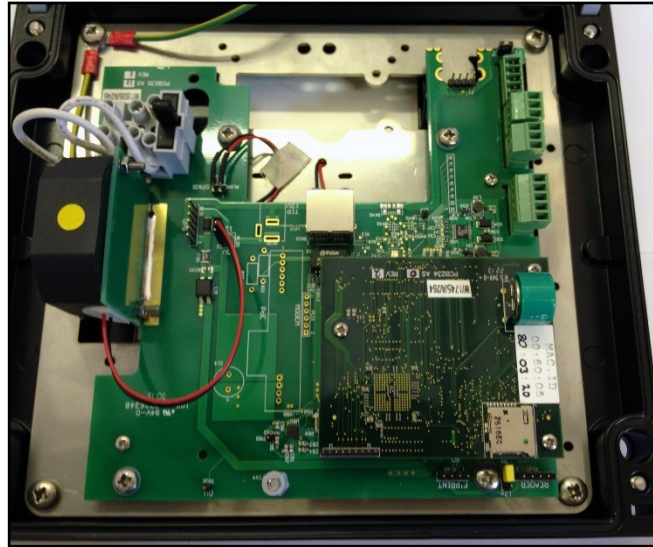
**WARNING** To comply with international safety standards the a.c. supply must be routed via an easily accessible isolating device. This device must have a contact gap of at least 3mm (three millimetres) and should break both Live and Neutral conductors simultaneously. If the Neutral conductor can be reliably identified the device may be in the Live conductor only.

**POWER REQUIREMENT...** The TS2020R terminal is either supplied with an internal mains connection or is PoE (Power over Ethernet). The power supply is overload protected and the terminal includes circuit protection



## CONNECTING THE POWER

The TS2020R series internal circuit board is the same as the standard TS2020 terminal. All connection points are left open for easy access and are clearly indicated.



**CONNECTING POWER...** The TS2020R terminal should be connected using 3A 240V PVC sheathed cable, from the internal fused terminal block, to an easily accessible isolating device as follows:-

Connect the **LIVE (BROWN)** wire to the fused terminal of the isolator.

Connect the **EARTH (GREEN & YELLOW)** wire to the earth terminal in the middle of the isolator.

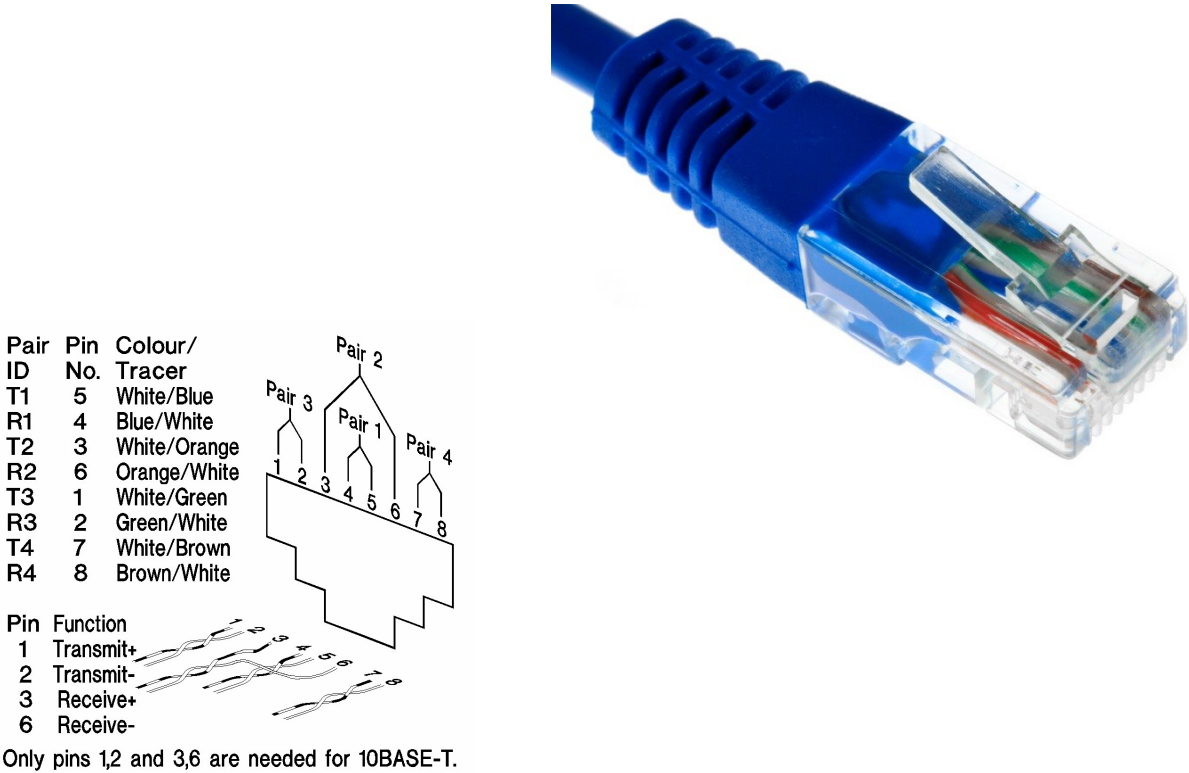
Connect the **NEUTRAL (BLUE)** wire to the remaining terminal of the isolator.

The internal terminal block is fitted with a 1A anti-surge fuse. It is also important that the clamp is used to secure the incoming cable as shown, with the tie wrap securing the wires, ensuring that they are clear of the chas-



# CONNECTING THE TERMINAL TO THE NETWORK

The TS2020R connects to the network via a standard RJ45 TCP/IP network connector. 10BaseT uses UTP (Unshielded Twisted Pair) cabling and has a nominal maximum segment length of 100 metres. If the TS2020R is fitted with a PoE power supply, the network cable and connector must be compliant and the site network must provide a suitable power source.

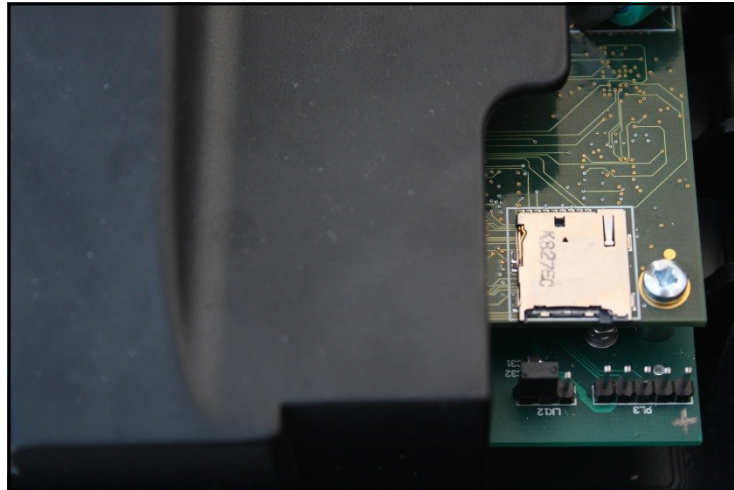


The TS2020R operates via DHCP or can be configured with fixed network parameters. The communication port is 9100.

Touchstar offers utilities to assist in setting up the TS2020R terminal. Contact your dealer or Touchstar customer services department if you need more advice on cabling.

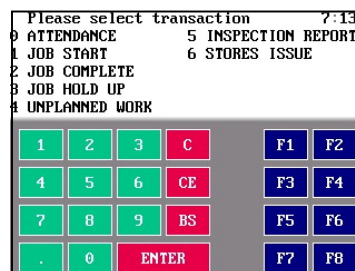
# INTERFACES

If you have been supplied with a micro-SD card it can be used for uploading firmware updates and different applications to the terminal. However, the terminal can be powered up without the card as it holds a default configuration.



**PLEASE NOTE:** If fitted, do **NOT** remove the microSD card during the power up sequence of the terminal. This can cause damage to the microSD card and interrupt the terminals operation.

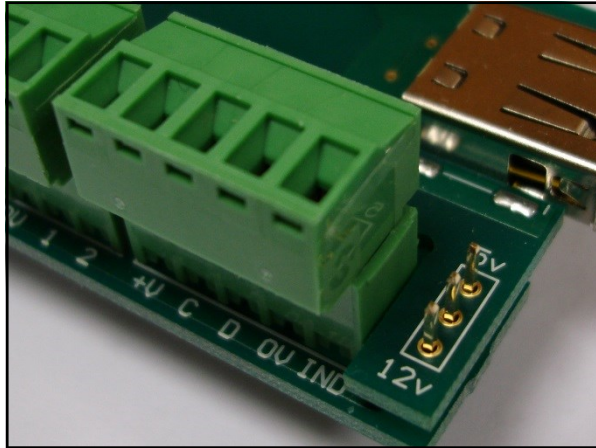
When the terminal has completed its power up sequence, a default idle screen will be displayed dependant on the terminal configuration.



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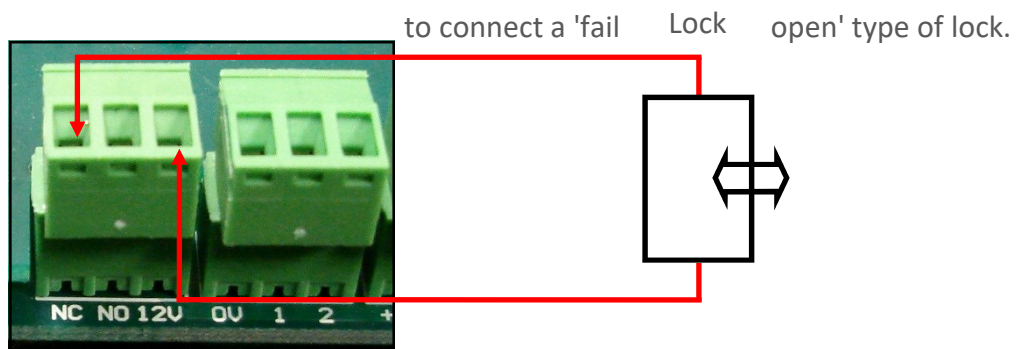
## CONNECTING THE TERMINAL TO OTHER EQUIPMENT

**EXTERNAL READERS...** The auxiliary I/O module allows a compatible external reader to be connected. The terminal provides **+5V** or **+12V** to power the reader, refer to the individual reader manufacturers data for power requirements. To select the appropriate voltage, use **LK1**.



**RELAY CONNECTION...** The auxiliary I/O module has a relay fitted. This may be used to switch loads of 2A at 30V d.c, including door locks, alarms and indicators. Use this relay to drive external relays in order to switch larger voltages or currents. The relay contacts are protected against transient spikes by non-polarised suppression.

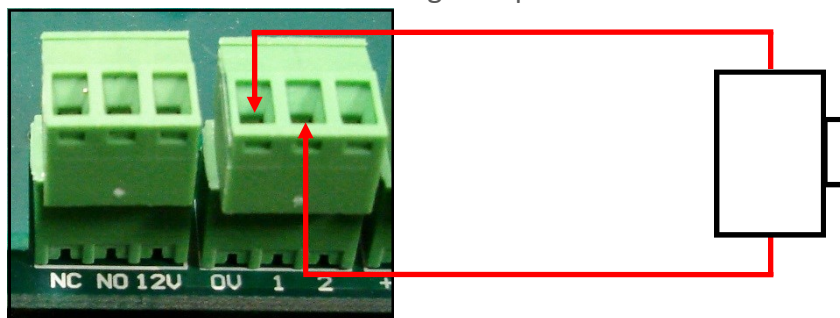
The diagram shows how



## CONNECTING THE TERMINAL TO OTHER EQUIPMENT

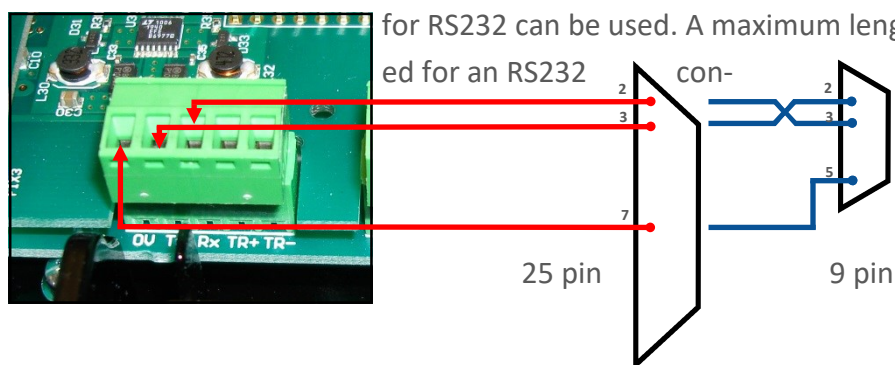
**INPUT CONNECTIONS...** The auxiliary I/O module has opto-coupled inputs that use the power supply of the terminal and are rated 30V at 100mA. The external switch or device must be capable of sinking **5mA** to operate the input.

The diagram shows a digital input connected to IP1.



**SERIAL EQUIPMENT...** The auxiliary I/O module has a serial port which can be used to connect the terminal directly to RS232 or RS485 serial equipment, such as printers and weigh-scales.

Any cable suitable for RS232 can be used. A maximum length of 25 metres (80 feet) is recommended for an RS232 connection.



## COMMISSIONING THE TERMINAL

**TERMINAL STARTUP...** By default the TS2020R terminal has an IP address of **0.0.0.0**. This means that if it is connected to a DHCP network, it will be assigned an IP address automatically.

**DISCOVERY...** It is possible to detect the terminal on the network if it has been assigned an IP address using our **TSDiscover.exe** software utility available from the website. It will list all terminals found and give the IP address and MAC identity.

[illegible]

In certain terminals parameters need to be configured here such as DNS and gateway. Double click to open the details screen. Configure the parameters as required.

Details - 00:60:05:60:01:09 - [ip:192.168.1.100]

**TCP**

From TCP command

Version **5.0-HRL-000 39.11**

Syn Name **002**

Ip Id **0.0.0.0**

Ip Sn **0.0.0.0**

Ip Gw **0.0.0.0**

Ip Dns1 **0.0.0.0**

Ip Dns2 **0.0.0.0**

App Identity **192.168.0.105**

App Port **9100**

App Soap **0**

App Post **/IPTerminalWS/IPTermIn.**

App Host

Fng Identity

Fng Port **0**

To TCP command

Syn Name **002**

Ip Id **0.0.0.0**

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App Identity **192.168.0.105**

App Port **9100**

App Soap **0**

App Post **/IPTerminalWS/IPTermIn.**

App Host

Fng Identity

Fng Port **0**

**Enquire** **Comm** **Restart**

# COMMISSIONING THE TERMINAL

**DIAGNOSTICS...** To enter diagnostic mode, press the **C** key for 5 seconds. Enter test number 28 and then the security PIN ... the default is **0825**. Press the **C** key again. This will allow full access to all diagnostic tests.

DIAGNOSTIC TEST 28  
ENTER SECURITY PIN

1	2	3	C	F1	F2
4	5	6	CE	F3	F4
7	8	9	BS	F5	F6
.	0	ENTER		F7	F8

The main diagnostic menu will be shown.

ENTER TEST NUMBER - 00

1	2	3	C	F1	F2
4	5	6	CE	F3	F4
7	8	9	BS	F5	F6
.	0	ENTER		F7	F8

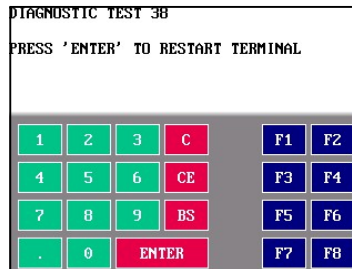
Enter test **37** to setup the network parameters. The **ACTIVE** settings are those currently being used by the terminal.

DIAGNOSTIC TEST 37  
ACTIVE IP ID = 192.168.1.100

1	2	3	C	F1	F2
4	5	6	CE	F3	F4
7	8	9	BS	F5	F6
.	0	ENTER		F7	F8

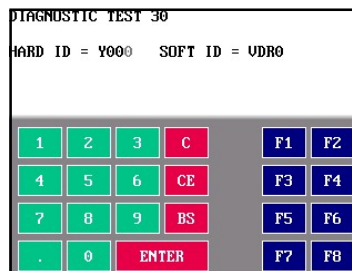
## COMMISSIONING THE TERMINAL

To change these details, press the **ENTER** key until the **STORED** parameters are displayed. Key in the required values and then press the **ENTER** key. Select test **38** and restart the terminal for these settings to take effect.



Enter test **30** Identities and then **F1** or **F2** to cycle through and select the desired **HARD ID**.

**PLEASE NOTE:** The **SOFT ID** is allocated by the software communicating with the terminal.



Press the **ENTER** key.



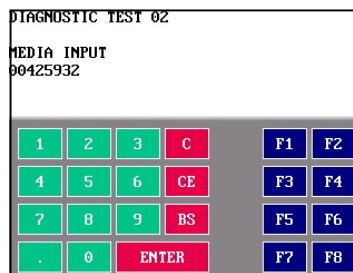
# COMMISSIONING THE TERMINAL

**OTHER DIAGNOSTICS...** The TS2020R terminal includes several set-up and test facilities that may be useful when commissioning the terminal. To use these facilities select the diagnostic mode as described previously, then select the required test number.

**MEDIA TEST...** This is a very useful test to check that the internal and external (if fitted) reader is working correctly independently of any software.

Select test **2**. Swipe the media and if read

correctly it will be displayed on the



## CARE AND MAINTENANCE

**BOARD REMOVAL...** The TS2020R terminal contains one main circuit board (**PCB235**) with a processor board (**PCB234**) attached to it. Depending on the model it may also be fitted with the UPS board (**PCB239**). These can be removed for repair or replacement. This must not be done by anyone not trained to do so. If it is necessary to remove the board, proceed as follows:

- ❶ Remove mains power from the terminal.
- ❷ Open the case and then press **SW1** push button on the UPS board (**PCB239**) if fitted.
- ❸ Unplug the battery cable from the connector marked **PL1** on this **PCB239** board.
- ❹ Unplug the power supply cable from the connector marked **PL30** on the **PCB235** board.
- ❺ Unplug all other cable connections.
- ❻ Undo the four fixing screws holding **PCB235** to the front case. Carefully remove the board and the connected display panel.
- ❼ When replacing a board, ensure that the replacement is the correct type and that all links are fitted in exactly the same positions as on the original board.

**MEDIA PREPARATION...** To ensure the best performance from the TS2020R terminal, it is essential to use only good quality media. In particular, check that cards and badges are flat, smooth and in good condition: Any damage to proximity cards can result in poor quality reading.

## CARE AND MAINTENANCE

**BATTERY CARE...** All models of the TS2020R terminal are fitted with a re-chargeable battery on the **PCB234** board. This battery maintains the time, configuration and transaction data. It is not serviceable and no attempt should be made to remove it. If a battery is faulty, return the complete board, or the complete terminal, to an authorised service centre. TS2020R terminals fitted with a UPS contain a separate high capacity battery pack located in a slot on the inside of the front case. This battery pack can be replaced by a trained service engineer. If it is necessary to remove the board, proceed as follows:

- ❶ Remove mains power from the terminal.
- ❷ Open the case and then press **SW1** push button on the UPS board **PCB239**.
- ❸ Unplug the battery cable from the connector marked **PL1** on this **PCB239** board.
- ❹ Unplug the power supply cable from the connector marked **PL30** on the **PCB235** board.
- ❺ Remove the battery pack from its fixing.
- ❻ Fit a replacement battery and connect its cable to the connector marked **PL1** on **PCB239** ensuring that the polarized plug is not reversed. **NEVER** connect the battery to any other plug.

The battery pack is normally 'trickle' charged from the mains power supply. This can take about 48 hours from a fully discharged state. Faster charging is permissible, at a current of 75mA, using a charger specifically intended for NiMH cells. Full charge will be reached in 16 hours. This process should never be attempted by anyone not qualified to do so.

All batteries, must be handled with care and disposed of correctly.

**GENERAL CLEANING...** An occasional wipe with a soft cloth and a general purpose cleaner is all that is necessary. In unusually dirty situations it may be necessary to arrange for the terminal's slot and, if relevant, read head to be cleaned regularly. This can be done easily, using readily available cleaning cards or lint free soft cloths.

## DEFAULT CONFIGURATION

If the terminal is in its default state or is defaulted using diagnostic test **6**, the firmware will revert to the following values.

### FACT TERMINAL

#### COMMUNICATIONS FORMAT

TCP/IP

4800 baud

Termination character = CR

#### VALIDATION TABLE SIZE

256 bytes

#### MEDIA TYPE

Barcode

#### CODES ENABLED

Code 3 of 9, no checksum

Magnetic stripe, Track 2

#### TERMINAL ID

Y00\_

#### VOLUME LEVEL

3

# SPECIFICATION

## USER INTERFACE

- 5.7" TFT display
- Anti-glare Touch Panel
- Wide-range loudspeaker
- Proximity, Fingerprint, Mag-stripe or Bar-code reader

## INPUT/OUTPUT

- 10/100Base Ethernet
- 1 x Relay Output (optional)
- 2 x Digital Inputs (optional)

## POWER

- Internal Mains Supply
- External 12V plug-top adaptor
- Power over Ethernet (PoE)
- Back-up battery (optional)

## PERFORMANCE

- High performance, low-power ARM9 processing engine
- Micro-SD memory card slot
- High-speed FLASH and DRAM program storage
- 4Mb non-volatile data storage
- Non-volatile real-time clock/calendar
- Rechargeable Mempac battery (transaction buffer retention)

## PHYSICAL

- Rugged metal IP65 rated housing



## HEAD OFFICE

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W: [www.touchstar-atc.com](http://www.touchstar-atc.com)

## REPAIRS

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